

AMENDMENTS TO THE SPECIFICATION

Page 1, Line 1, delete this paragraph, namely "Description"

Page 1, please replace the paragraph beginning at line 6 with the following rewritten paragraph and paragraph heading:

FIELD AND BACKGROUND OF THE INVENTION

The invention relates to a device for controlling the drawing process in a transfer press, ~~according to the preamble of claim 1.~~

Page 3, line 22, before this line insert the following paragraph heading:

SUMMARY OF THE INVENTION

Page 4, please replace the paragraph beginning at line 1 with the following rewritten paragraph:

This object is achieved by means of the features of the invention, specified in claim 1. The invention makes use of the

consideration that a high pressure is required only during the first time segment of the drawing process, and that, in at least one further time segment of a work cycle, a pressure lower than this pressure is sufficient for the movement of the second tool part. Although the use of a low-pressure pump, necessary for this purpose, increases the initial costs of the press, these extra costs are more than compensated, however, by savings in operating costs, and therefore, over the entire useful life of the press, the energy saving is predominant.

Page 4, line 21 before this line insert the following paragraph heading:

BRIEF DESCRIPTION OF THE DRAWINGS

Page 5, line 19 before this line insert the following paragraph heading:

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT(S)